a chamber section coupled to said input channel and located after said input channel, said chamber section having a chamber interior wall;

an eddy chamber coupled to said chamber section and located after said chamber section;

an outlet channel coupled to said eddy chamber and located after said eddy chamber;

an insert body located in said chamber section and extending into said eddy chamber;

at least one rib extending between said insert body and said chamber section interior wall, forming a helical groove in said chamber section and not extending into said eddy chamber;

said helical groove having constant cross sectional area but variable pitch along its length;

a gas outlet located along said axis in said eddy chamber;

whereby blood containing gas bubbles entering said input channel are directed into said chamber section where said helical groove accelerates said blood and causes it to enter said eddy chamber.

- 23. A device for extracting gas bubbles from blood comprising:
  - a housing having an input channel and an outlet channel;

said input channel and said outlet channel being concentric along a housing axis;

a chamber section coupled to said input channel and located after said input channel, said chamber section having a chamber interior wall

an eddy chamber coupled to said chamber section and located after said chamber section;

an outlet channel coupled to said eddy chamber and located after said eddy chamber;

an insert body located in said chamber section and extending into said eddy chamber;

at least one rib extending between said insert body and said chamber section interior wall, forming a helical groove in said chamber section and not extending into said eddy chamber;

said helical groove having variable cross sectional area but constant pitch along its length;

a gas outlet located along said axis in said outlet channel;

whereby blood containing gas bubbles entering said input channel are directed into said chamber section where said helical groove accelerates said blood and causes it to enter said eddy chamber .

30. A method of removing gas bubbles from blood comprising the steps of: introducing blood into a helical groove where it is accelerated both axially and radially forming an accelerated blood flow;

introducing said accelerated blood flow into an eddy chamber along a tangent, where said blood is allowed to continue to turn while decelerating;

extracting a portion of said blood flow from a location near the central axis of flow.